

SGI TESTING SERVICES

A GEORGIA LIMITED LIABILITY COMPANY

17 November 2016

Amit Agarwal CTM Technical Textiles Ltd. 205, New Cloth Market Ahmedabad - 380 002, India

Subject: Laboratory Test Results Transmittal

Connection Strength Testing

CTMGGU 40, CTMGGU 60, and CTMGGU 80 Geogrids between

12 inch Deep Omega Blocks

Dear Mr. Agarwal,

SGI Testing Services, LLC (SGI) is pleased to present the attached test results for the above-mentioned testing program. The note section below addresses sample preparation, sample disposal and a disclosure statement.

SGI appreciates the opportunity to provide laboratory testing services to CTM Technical Textiles Ltd. Should you have any questions regarding the attached document(s), or if you require additional information, please do not hesitate to contact the undersigned.

Sincerely,

Zehong Yuan, Ph.D., P.E. Laboratory Manager

Attachments

NOTES

(1) Unless otherwise noted in the test results the sample(s)/specimen(s) were prepared in accordance with the applicable test standards or generally accepted sampling procedures.

(2) Contaminated/chemical samples and all related laboratory generated waste (i.e., test liquids, PPE, absorbents, etc.) will be returned to the client or designated representative(s), at the client's cost, within 60 days following the completion of the testing program, unless special arrangements for proper disposal are made with SGI.

(3) Materials that are not contaminated will be discarded after test specimens and archived specimens are obtained. Archived specimens will be discarded 30 days after the completion of the testing program, unless long-term storage arrangements are specifically made with SGI.

(4) The reported results apply only to the materials and test conditions used in the laboratory testing program. The results do not necessarily apply to other materials or test conditions. The test results should not be used in engineering analysis unless the test conditions model the anticipated field conditions. The testing was performed in accordance with general engineering testing standards and requirements. The reported results are submitted for the exclusive use of the client to whom they are addressed.

SGI13020.REPORT.2016.02.CTM

LILBURN, GA 30048-2427

FACILITY LOCATION

4405 International Blvd., Suite B-117 Norcross, GA 30093

WEB SITE: WWW.INTERACTIONSPECIALISTS.COM PHONE: 770.931.8222 FAX: 770.931.8240

ATTACHMENT A

PARTICLE SIZE CURVE OF AASHTO #57 STONE AND TEST PHOTOS



SGI Testing Services, LLC

4405 International Blvd., Suite B-117, Norcross, GA 30093 Ph: (770) 931 8222 Fax: (770) 931 8240 Project Name: Connection Testing

Project No: SGI12036

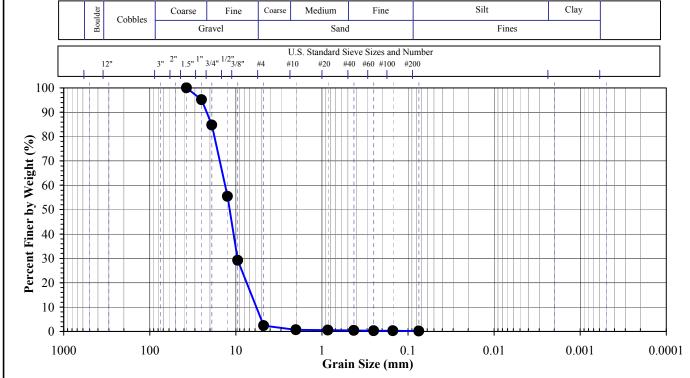
Client Sample ID: AASHTO #57 Stone

Lab Sample No: S11651

ASTM D 2216, D 1140, D 422,

SOIL INDEX PROPERTIES

Moisture Content, Grain Size, Atterberg Limits, Classification

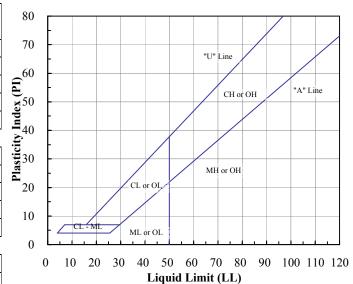


Sieve No.	Size (mm)	% Finer
3"	75	
2"	50	
1.5"	37.5	100.0
1"	25	95.2
3/4"	19	84.8
1/2"	12.5	55.4
3/8"	9.5	29.2
#4	4.75	2.3
#10	2.00	0.7
#20	0.850	0.5
#40	0.425	0.3
#60	0.250	0.3
#100	0.150	0.3
#200	0.075	0.1

Hydrometer Particle Diameter (mm)	% Finer
0.0500	
0.0200	
0.0050	
0.0020	
0.0012	

Gravel (%):	97.7
Sand (%):	2.2
Fines (%):	0.1
Silt (%):	0.1
Clay (%):	

Coeff. Unif. (Cu):	-
Coeff. Curv. (Cc):	-



Client	Lab	Moisture	Fines Content	Att	erberg Lii	mits	Engineering Classification
Sample	Sample	Content	< No. 200	LL	PL	PI	
ID.	No:	(%)	(%)	(%)	(%)	(-)	
AASHTO #57 Stone		-	0.1	NP	NP	NP	GP (Poorly Graded Gravel)

Note(s):



Figure A-2. Connection test setup.



Figure A-3. Typical failure mode: sliding of XD ribs (junction failure), abrasion damage to, and rupture of geogrid ribs.



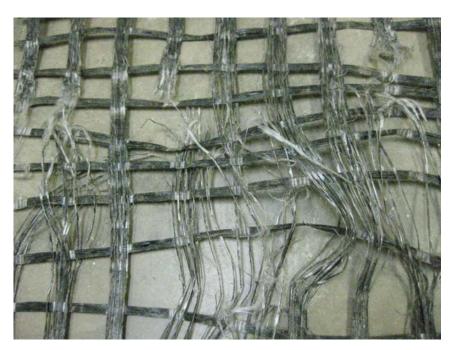
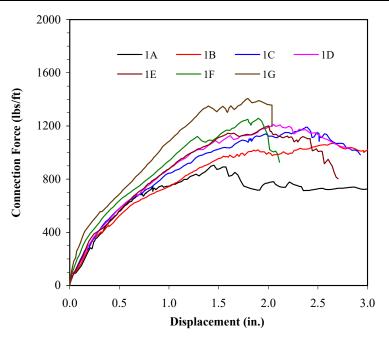


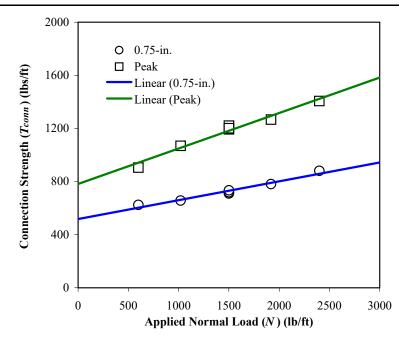
Figure A-4. Junction failure (sliding of a XD rib along MD ribs) and rib rupture of CTMGGU 80 geogrid at the completion of test #3G at 4800 lbs/ft normal load.

ATTACHMENT B CONNECTION TEST RESULTS

CTM TECHNICAL TEXTILES LTD. CONNECTION STRENGTH TESTING (ASTM D 6638)

TEST SERIES NO. 1: CTMGGU 40 geogrid in machine direction between two courses of 12" deep Omega blocks with compacted AASHTO #57 stone in block cores and spaces between blocks





Test	Geogrid	Test	Equivalent	Approximate	Approximate	0.75-in.	Peak	Connection Strength Equations
No.	Specimen Width	Normal Stress	Normal Load	No. of Blocks	Wall Height	Strength	Strength	(Strength assumed to be linearly related to N)
	W	σ_n	N	n	h	$T_{0.75\text{-}in}$	T_{peak}	
	(in.)	(psi)	(lb/ft)		(ft)	(lb/ft)	(lb/ft)	
1A	32.0	4.2	600	8	5.0	624	905	
1B	32.0	7.1	1020	13	8.5	656	1069	$T_{0.75-in.} = 515 + (N) \tan(8^{\circ})$
1C	32.0	10.4	1500	19	12.5	710	1193	
1D	32.0	10.4	1500	19	12.5	720	1221	$T_{peak} = 780 + (N) \tan (15^{\circ})$
1E	32.0	10.4	1500	19	12.5	734	1201	
1F	32.0	13.3	1920	24	16.0	780	1267	
1G	32.0	16.7	2400	30	20.0	881	1406	

NOTES:

Nominal Dimensions of Block: 18" wide x 12" deep xx 8" thick

Weight of Full-Size Block: 86 lbs Average Unit Weight of Facing: 120 pcf.

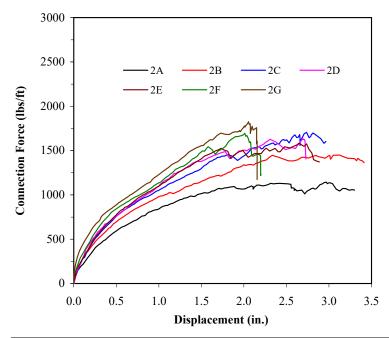
Failure Mode: Rupture of MD geogrid ribs against shear keys in each test.

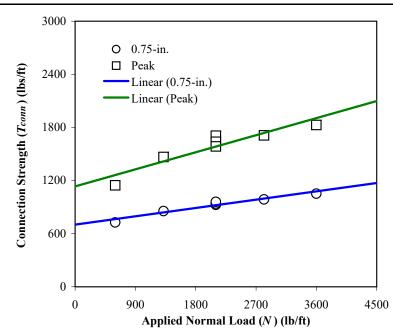


DATE REPORTED:	9/15/2016
FIGURE NO.	C-1
PROJECT NO.	SGI13020
DOCUMENT NO.	
FILE NO.	

CTM TECHNICAL TEXTILES LTD. CONNECTION STRENGTH TESTING (ASTM D 6638)

TEST SERIES NO. 2: CTMGGU 60 geogrid in machine direction between two courses of 12" deep Omega blocks with compacted AASHTO #57 stone in block cores and spaces between blocks





Test	Geogrid	Test	Equivalent	Approximate	Approximate	0.75-in.	Peak	Connection Strength Equations
No.	Specimen Width	Normal Stress	Normal Load	No. of Blocks	Wall Height	Strength	Strength	(Strength assumed to be linearly related to N)
	W	σ_n	N	n	h	$T_{0.75\text{-}in}$	T_{peak}	
	(in.)	(psi)	(lb/ft)		(ft)	(lb/ft)	(lb/ft)	
2A	32.0	4.2	600	8	5.0	727	1146	
2B	32.0	9.2	1320	17	11.0	855	1465	$T_{0.75-in.} = 700 + (N) \tan(6^{\circ})$
2C	32.0	14.6	2100	26	17.5	926	1706	
2D	32.0	14.6	2100	26	17.5	939	1637	$T_{peak} = 1135 + (N) tan (12^{\circ})$
2E	32.0	14.6	2100	26	17.5	959	1584	
2F	32.0	19.6	2820	35	23.5	987	1710	
2G	32.0	25.0	3600	45	30.0	1053	1827	

NOTES:

Nominal Dimensions of Block: 18" wide x 12" deep xx 8" thick

Weight of Full-Size Block: 86 lbs Average Unit Weight of Facing: 120 pcf.

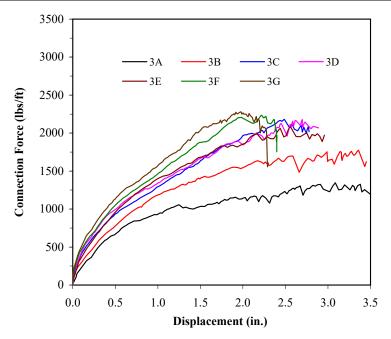
Failure Mode: Rupture of MD geogrid ribs against shear keys in each test.

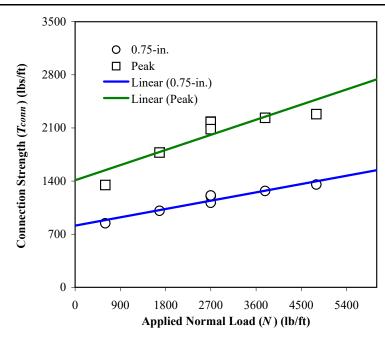


DATE REPORTED:	9/15/2016
FIGURE NO.	C-2
PROJECT NO.	SGI13020
DOCUMENT NO.	
FILE NO.	

CTM TECHNICAL TEXTILES LTD. CONNECTION STRENGTH TESTING (ASTM D 6638)

TEST SERIES NO. 3: CTMGGU 80 geogrid in machine direction between two courses of 12" deep Omega blocks with compacted AASHTO #57 stone in block cores and spaces between blocks





Test	Geogrid	Test	Equivalent	Approximate	Approximate	0.75-in.	Peak	Connection Strength Equations
No.	Specimen Width	Normal Stress	Normal Load	No. of Blocks	Wall Height	Strength	Strength	(Strength assumed to be linearly related to N)
	W	σ_n	N	n	h	$T_{0.75\text{-}in}$	T_{peak}	
	(in.)	(psi)	(lb/ft)		(ft)	(lb/ft)	(lb/ft)	
3A	32.0	4.2	600	8	5.0	844	1347	
3B	32.0	11.7	1680	21	14.0	1008	1775	$T_{0.75-in.} = 815 + (N) \tan(7^{\circ})$
3C	32.0	18.8	2700	34	22.5	1114	2181	
3D	32.0	18.8	2700	34	22.5	1200	2178	$T_{peak} = 1410 + (N) tan (12^{\circ})$
3E	32.0	18.8	2700	34	22.5	1210	2083	
3F	32.0	26.3	3780	47	31.5	1268	2234	
3G	32.0	33.3	4800	60	40.0	1354	2281	

NOTES:

Nominal Dimensions of Block: 18" wide x 12" deep xx 8" thick

Weight of Full-Size Block: . 86 lbs Average Unit Weight of Facing: 120 pcf.

Failure Mode: Rupture of MD geogrid ribs against shear keys in each test.



DATE REPORTED:	9/15/2016
FIGURE NO.	C-3
PROJECT NO.	SGI13020
DOCUMENT NO.	
FILE NO.	